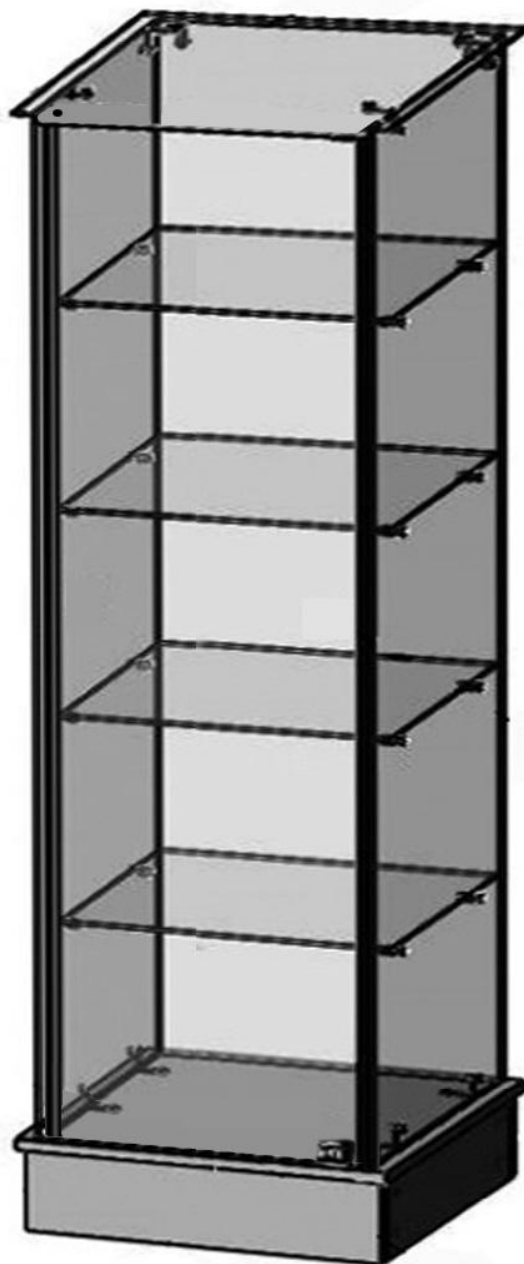


Assembly Instructions

SAG1818



when unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken. Please contact your supplier As soon as possible.

Product No.:

⚠ WARNING

Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.

IMPORTANT SAFETY INSTRUCTIONS

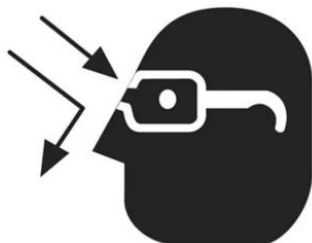
WARNING

- When using tools, basic precautions should always be followed
- Gentle handling of tempered glasses

Work Area

- Keep the work area clean and well lighted.
- Keep the bystanders, children, and visitors away assembling the showcase.

Personal Safety – The following personal protections are required.



Eye Protection



Heavy-duty Work Gloves



Steel Toe Safety Shoes

Tools Required for Assembling

- Phillips Screwdriver (#2)

Persons Required

- Two persons required for assembling

Warranty

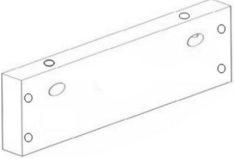
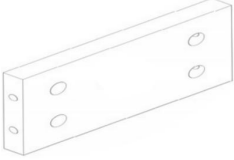
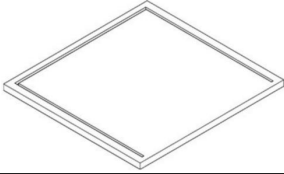
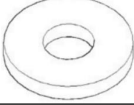

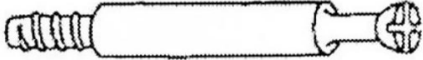





Our company makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for the period of 30 days from the date of purchase. This warrant does not apply to the damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear or tear, or to lack of maintenance. Our company shall in no event be liable from death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.


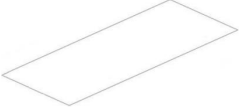

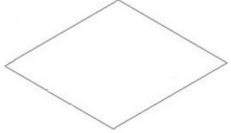
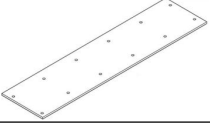



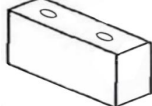
To take advantage of this warranty, the product or parts must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, Our company will either repair or replace the product at its election or Our company may elect to refund the purchase price if Our company cannot readily and quickly provide with a replacement. Our company will return repaired products at our expense, but if Our company determine there is no defect, or that the defects resulted from causes not with the scope of the warranty, then the customer must bear the cost of returning the product.

This warranty gives the customer specific legal rights and CUSTOMER may also have other rights which vary from state to state.

Specifications

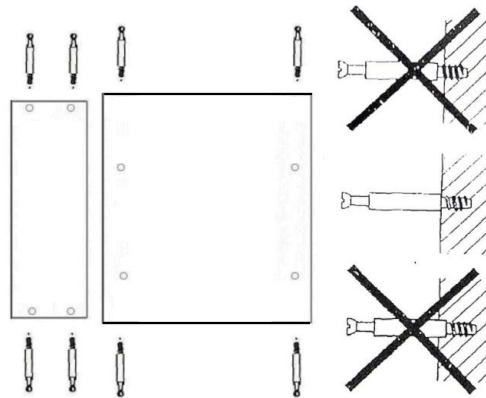
Weight:	132 lb (60 kg)
Dimensions (L x W x h):	72" X 18" X 18" (1830mm X 450mm X 450mm)
Cardboard Box in Delivery:	3

Part List			
Part No.	Illustration	Description	Quantity
1		Long Board 17-3/4" * 5-3/16" * 3/4" (450*132*18mm)	2
2		Short Board 16-5/16" * 5-3/16" * 3/4" (414*132*18mm)	2
3		Base 17-3/4" * 17-3/4" * 3/4" (4505*450*18mm)	1
4		Nylon Washer	66
5		Glass Support	16
6		Cam lock Screws	12
7		Cam lock Nuts	12
8		Door lock	1
9		3-Way Fixture	2
10		Doorshaft	1
11		2-Way Fixture	6

12		Hex Key	1
13		Glass Door D 65-1/2"*15-1/2"*1/4" 1664*393*6mm	1
14		Glass (Top) A 17-3/4"*17-3/4"*1/4" (450*450*6mm)	5
15		Display Glass 15-9/16"*13-7/8"*1/4" (395*353*6mm)	4
16		Glass (Side) 66"*16-7/16"*1/4" (1676*417*6mm)	2
17		Glass (Front) 66"*33-15-9/16"*1/4" (1676*397*6mm)	1
18		Socket Screw	30
19		5/8" wooden Screws	6
20		Door Stopper	1

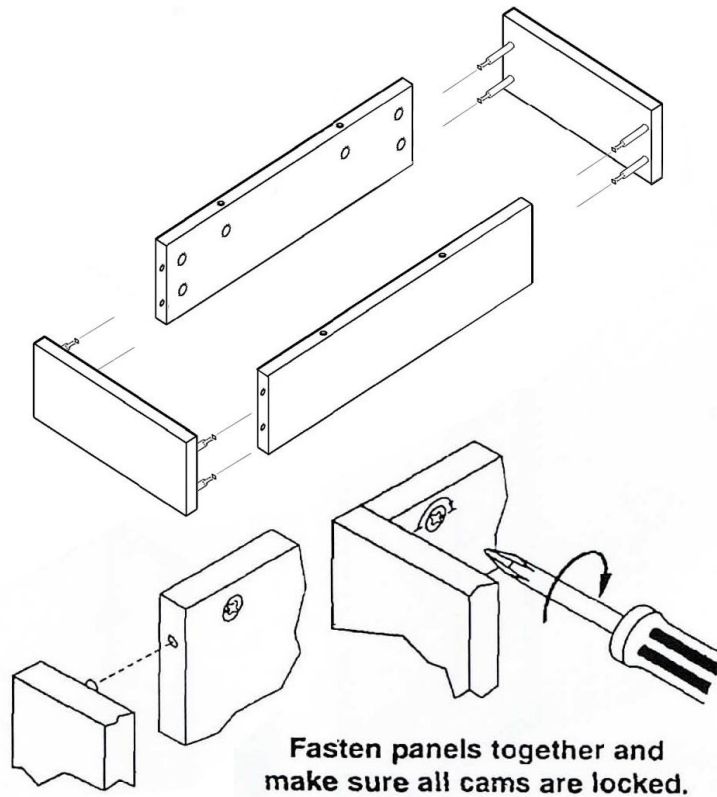
Assembly Steps

Step 1:



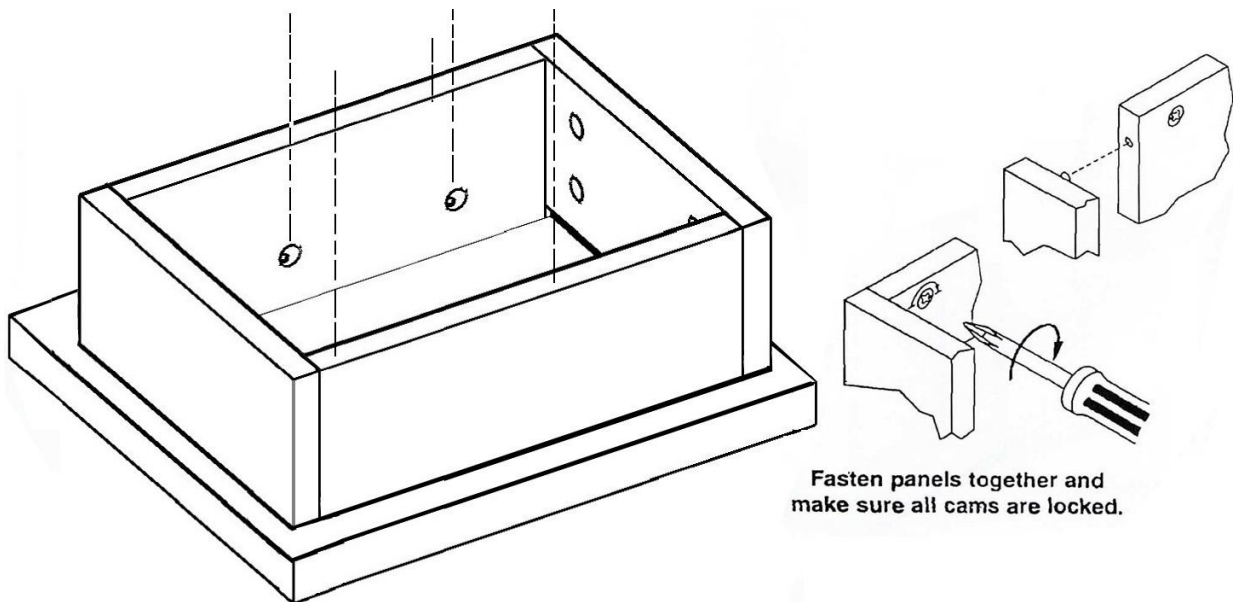
- Fasten the Cam Lock Screws (Part#6) into the boards (Part# 1&3).

Step 2



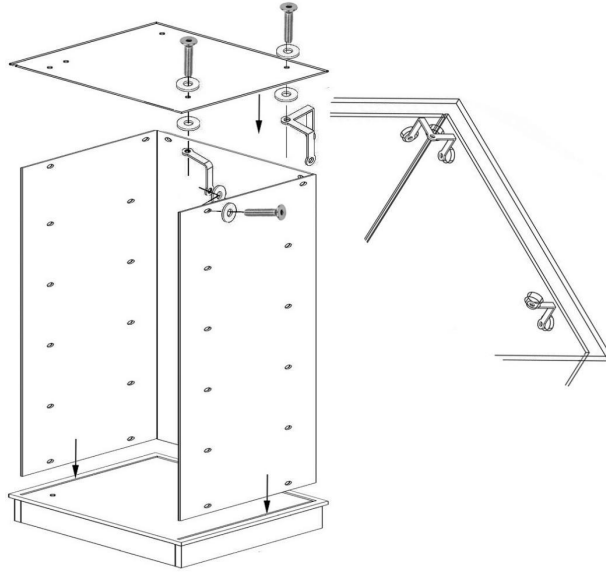
- Fasten the Cam Lock Screws (Part#6) into the boards (Part# 1&2).

Step 3



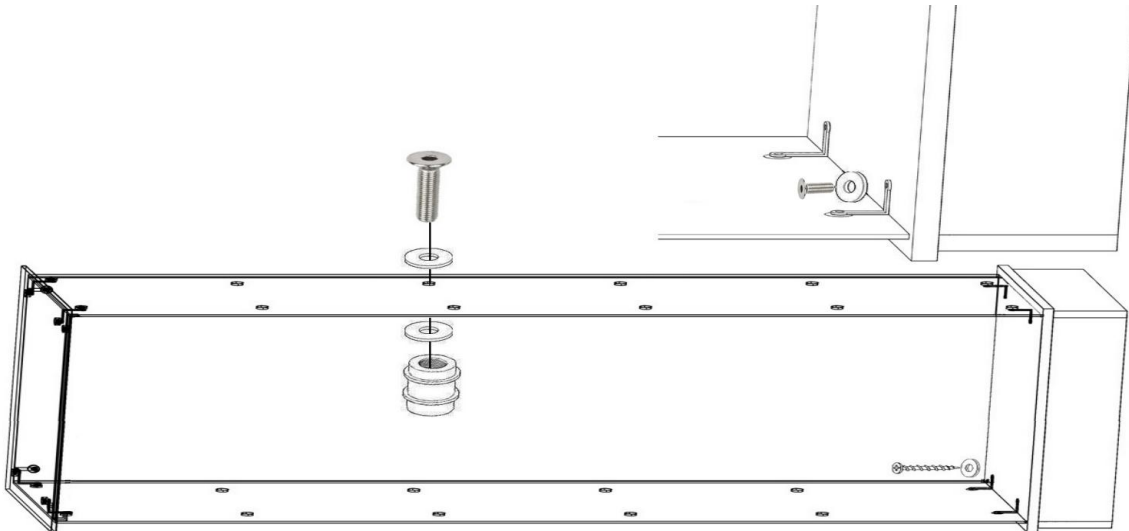
- Secure the Long Board, Short Board, and the Base together, by fastening the Cam Lock Nuts (Part #7) to the Screws (Part #6)

Step 4



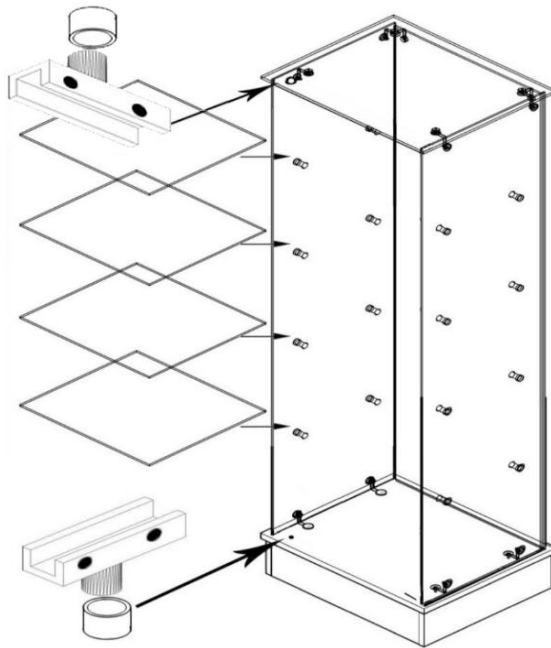
- Insert the Glass (Part #17) into the slots of the Base (Part #3). Note the side of the Glass with holes shall be at the top, while the side with our company's holes shall be at the bottom.
- Insert the Glasses (Part #16) into the Base (Part #3). Note the holes of Part #16 shall be aligned with the holes in Part #17.
- Secure the top Glass (Part #14) to the Glasses (Part #16 and #17), using 2-Way (Part #11) and 3-Way (Part #9) fixtures. Pay special attention to the top glass, and the door shaft hole should be in a straight line with the center line of the door shaft hole on the base.

Step 5



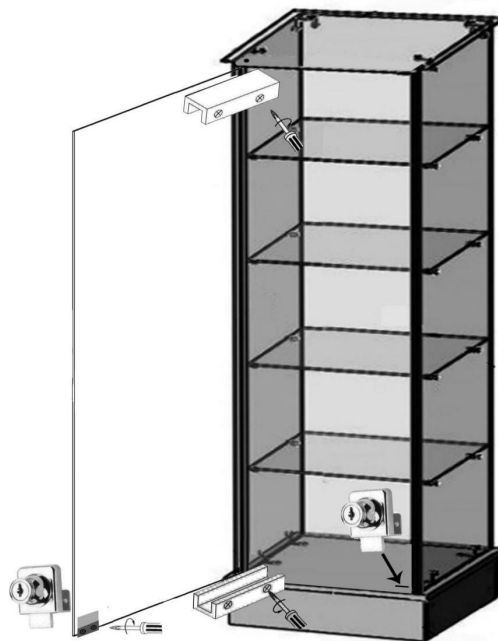
- Fasten the Glass Supports (Part #5) inside the glass box for the top 4 rows, by tightening socket screws. Note washers shall be used.
- Secure the Glasses at the bottom. Fasten wooden screws (Part #18) to secure the 2-way fixtures (Part #11); Tighten the socket screws (Part #18) to fasten the other end of the 2-way fixtures to the Glass (Part #16)

Step 6



- Install the Display Glass (Part # 15) onto the installed Glass Support (Part # 5).
- Install the door shaft (Part # 10) into the door shaft hole.

Step 7



- Install the glass door (Part # 13) into the Door shaft (Part # 10), and tighten the screws to fix it.
- Install the Door lock (Part # 8) onto the glass door (Part # 13), align it with the lock hole on the base and install it at the lower right corner.
- Install the door stopper (Part # 20) onto the base, at the lower right corner, and use 5/8" wooden Screws (Part # 19) to install it behind the lock hole on the base.